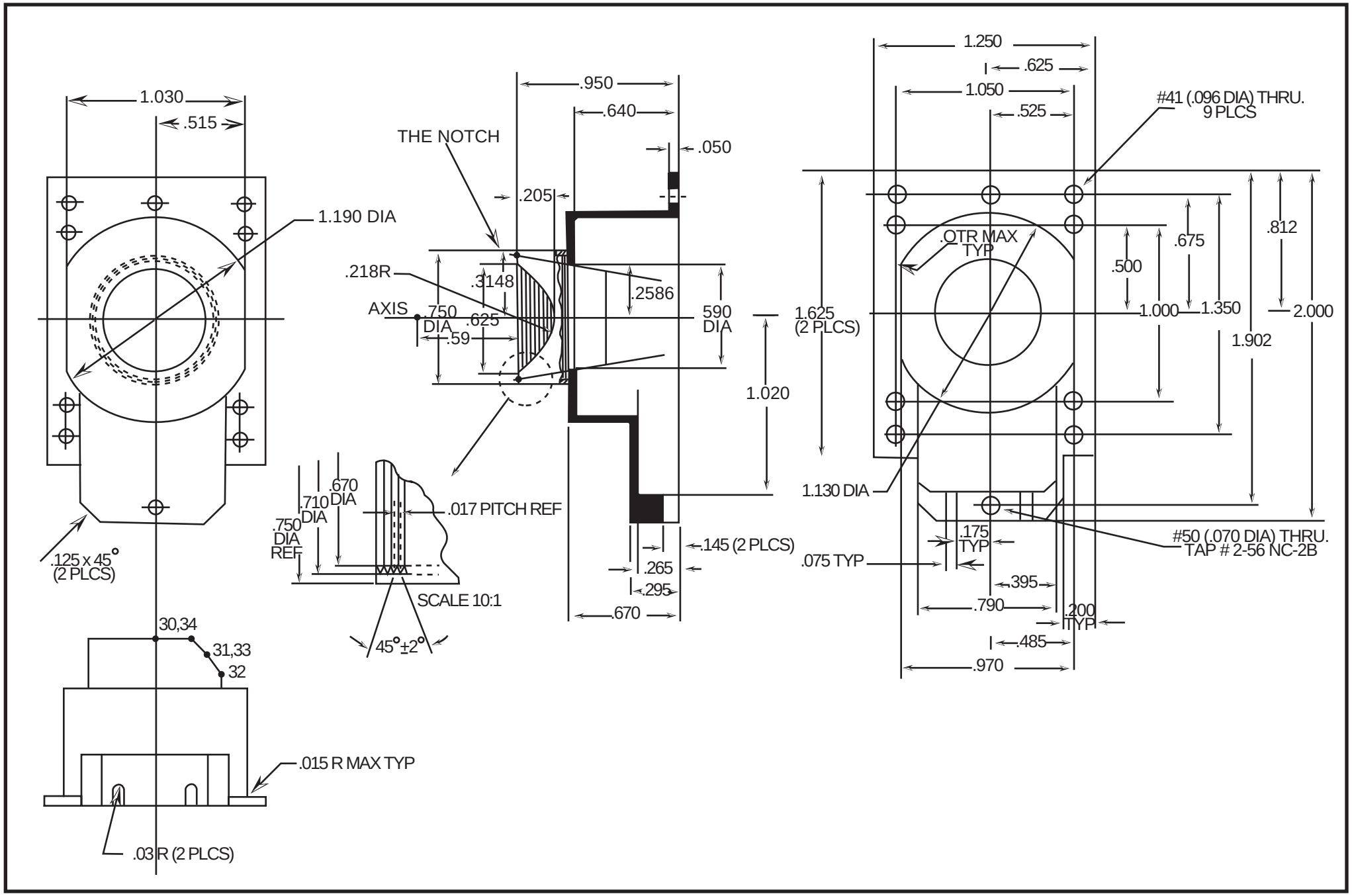
1.030
.515
1.190 DIA
.125 x 45°
(2 PLCS)
30,34
31,33
32
.015 R MAX TYP
.03 R (2 PLCS)
.950
.640
THE NOTCH
.050
.205
.218R
.3148
.2586
AXIS
.750
DIA
.625
.59
590
DIA
1.020
.670
DIA
.710
DIA
.750
DIA
REF
.017 PITCH REF
SCALE 10:1
45°±2°
.145 (2 PLCS)
.265
.295
.670
1.250
.625
1.050
.525
#41 (.096 DIA) THRU.
9 PLCS
.OTR MAX
TYP
.675
.812
.500
1.625
(2 PLCS)
1.000
1.350
2.000
1.902
1.130 DIA
.175
TYP
#50 (.070 DIA) THRU.
TAP # 2-56 NC-2B
.075 TYP
.395
.790
.200
TYP
.485
.970